

Planatol DK B 4060

Aqueous adhesive dispersion, free of solvents and phthalates

Typical Application

- Perfect binding of all common paper qualities to magazines, brochures with cover or spine tapes, books and catalogues by means of perfect-binding machines with natural or artificial drying.

Technical Data

Specification Values

Solid content (DIN 53 189)	55,0 +/- 2 %
Viscosity * (Rheostress 6000, ISO 3219, 20°C)	13.000 – 15.000 mPas
pH-Value (DIN 53 785)	3 – 4

*at date of production

Typical Technical Characteristics

Film	transparent
Adhesive properties	viscous-flexible, not tacky after drying, thermoplastic (suitable for rounding)
Frost Resistance	no

Form of Delivery/Container

30 kg, 650 kg IBC, 1.000 kg IBC, further on demand

General Application Instructions

Processing

Ready for machines with roller applicator. The product is supplied ready for use.

Storage

Max. Processing Period: 6 Months

After delivery of the shipment, the product can be consumed during the a.m. period, provided that it is stored properly packed in factory sealed containers at a dry site at temperatures from 15 to 25°C. Planatol grants no warranty or guarantee in case the product will be used after the expiration date of the indicated processing period.

Cleaning

Tools and machinery involved can be cleaned with cold water.

For Your Attention:

The indicated specification values are valid for the products at the time of delivery ex works Rohrdorf. In case of doubt Planatol storage samples will be examined as sole reference. Planatol only guarantees the compliance with the specification values as indicated on the data sheet. Furthermore assurances, also orally given, are not guaranteed.

A self-test respectively a test of the adhesive regarding the purpose of application through the client is compulsory, especially testing the production conditions/substrates at the customer's site is obligatory. Recommendations given by Planatol are based on experiences and are without any obligation.

Indications made on this data sheet present no warranty of characteristic in the sense of the current Federal Supreme Court jurisdiction and are therefore not binding. Please always get in touch self-reliant with the responsible Planatol employee to receive the updated version of this data sheet or for further information concerning suitability regarding the FDA, BfR or EU guidelines.

For information regarding product safety please refer to the material safety data sheet.