

Product Specification

Product: ONGROFOAM ULTRA free foamed solid PVC sheet

Quality requirements:

Nº	Analysed Parameters	Unit	Requirements of Approval	Standards, methods
1.	Appearance	-	<p>The plate must be free of inclusions and foreign materials, and the cutting surface must be free of cracks and sawdust. There should be no signs of burning. Absorption on the surface and physically noticeable striations are not allowed. Light streaks visible on the surface are allowed. The color of the plate must be uniform and match the color standard with the same color code.</p> <p>The surface quality is checked visually, from a distance of 1 m perpendicular to the surface, in natural light, under suitable lighting conditions, without a protective film.</p> <p>The quality of the lower and upper surface of the plates may differ due to the technology.</p>	OPV-009
2.	Dimensions			OPV-010
2.1.	Thickness (S)	mm	2-19	
2.2.	Thickness tolerance	mm	$S \leq 15 \quad S \pm (0,1 + 0,05S)$ $S > 15 \quad S \pm (0,1 + 0,03S)$	
2.3.	Length	mm	2000 +5; -1 2440 +5; -1 3050 +6; -1	
2.4.	Width	mm	1000 + 2,5; - 1,0 1220 + 2,5; - 1,0 1560 + 3,0; - 1,0 2020 + 3,0; - 1,0 2050 +3,0; -1,0	

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Cégjegyzékszám: CG.05-09-002943, Közösségi adószám: HU-11069674



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3.	Density	g/cm ³	~0,50	MSz EN ISO 1183
4.	Deviation from the right angle	mm	max. 3 mm/1000 mm	OPV-012
5.	Tensile strength	MPa	> 9	MSz EN ISO 527-1 527-2 527-3
6.	Colour deviation		$\Delta E \leq 1,5$	DIN 6174
7.	Storing		Sheets have to be stored in dry place with good airing. The product has to be protected against exposure like sunshine and damp. Due to exaggerated temperature the sheets might deform. This fact has to be taken into consideration during the logistics processes. There can be max. 6 pallets taken on the top of each other.	

Note: We have our final products/sheets measured and got values in points 3 and 5, which are informative. All properties depend on the manufacturing process and the thickness of the sheets, so we can not accept responsibility for results obtained from the use of this information.

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Issue: 10.

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