tesa® 4970



Product Information

Double-sided filmic tape with high adhesion

tesa® 4970 is a thick white double-sided self-adhesive tape consisting of a PVC-film backing and a tackified acrylic adhesive.

tesa® 4970 features especially:

- Excellent combination of high tack and immediate adhesion
- · High coating weight for good bonding performance on rough or dusty surfaces
- Full suitability for longterm applications

Main Application

- · Mounting of plastic and wooden trims
- · Mounting of decorative POS materials and displays
- · Mounting of signs and scales

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Technical Data

 Backing materi 	al PVC film	•	Tensile strength	38 N/cm
 Color 	white	•	Type of liner	glassine
 Total thickness 	225 μm	•	Color of liner	brown
 Type of adhesis 	ve tackified acry	/lic •	Thickness of liner	71 μm
 Elongation at b 	reak 20 %	•	Weight of liner	82 g/m^2

Adhesion to

Steel (initial)	13.0 N/cm	 Steel (after 14 days) 	13.6 N/cm
 ABS (initial) 	13.4 N/cm	 ABS (after 14 days) 	14.4 N/cm
 Aluminium (initial) 	11.5 N/cm	 Aluminium (after 14 days) 	12.6 N/cm
PC (initial)	16.2 N/cm	 PC (after 14 days) 	16.9 N/cm
PE (initial)	8.5 N/cm	 PE (after 14 days) 	9.1 N/cm
PET (initial)	11.5 N/cm	 PET (after 14 days) 	11.9 N/cm
PP (initial)	9.7 N/cm	 PP (after 14 days) 	10.8 N/cm
 PS (initial) 	14.7 N/cm	 PS (after 14 days) 	15.2 N/cm
 PVC (initial) 	12.4 N/cm	 PVC (after 14 days) 	16.6 N/cm

Properties

	•			
•	Temperature resistance short term	70 °C	 Resistance to chemicals 	•••
•	Temperature resistance long term	60 °C	 Softener resistance 	•••
•	Tack	• • •	 Static shear resistance at 23°C 	•••
•	Ageing resistance (UV)	••••	 Static shear resistance at 40°C 	• •
•	Humidity resistance	••••		

Evaluation across relevant tesa® assortment: •••• very good ••• good •• medium • low

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Additional Information

Liner variants:

PV0: brown glassine paper $(69\mu m; 80g/m^2)$ PV2: brown glassine paper $(78\mu m; 90g/m^2)$

Disclaimer

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