



Digital Printing Materials

ORAJET®
ORAGUARD®
ORACAL®
ORALITE®
ORABOND®

Engineered to Perform Better™



ORAFOL Europe GmbH

ORAFOL's Worldwide Locations





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Digital Printing Materials

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Films for solvent based inkjet printing

Description					
Product	Front Material	Colours / surfaces Gloss (G) Matt (M) Semi-gloss (SG)	Adhesive	Release Liner	Areas of use
ORAJET® 3981RA+ ProSlide <small>NEW</small>	Premium Polyurethane film, 50 micron	White (G)	Solvent polyacrylate, repositionable with permanent final adhesion, grey	Double sided PE coated <i>RapidAir®</i> ProSlide paper, one side siliconised, 158 g/m ²	For long-term PVC- and plasticizer-free graphic applications with the highest degree of brilliancy and durability, e.g. complete car wrapping. The <i>RapidAir®</i> technology enables easy and rapid application without air inclusion.
ORAJET® 3951RA+ ProSlide <small>NEW</small>	Premium Cast PVC film, 55 micron	White (G)	Solvent polyacrylate, repositionable with permanent final adhesion, grey	Double sided PE coated <i>RapidAir®</i> ProSlide paper, one side siliconised, 158 g/m ²	For long-term outdoor graphic applications with the highest degree of brilliancy and durability e.g. for complete car wrapping. The <i>RapidAir®</i> technology enables easy and rapid application without air inclusion.
ORAJET® 3951	Premium Cast PVC film, 55 micron	White (G)	Solvent polyacrylate, repositionable with permanent final adhesion, grey	Double sided PE coated paper, one side siliconised, 143 g/m ²	For long-term graphic applications with the highest degree of brilliancy and durability in outdoor applications, e.g. complete car wrapping.
		Transparent (G)	Solvent polyacrylate, repositionable with permanent final adhesion		
ORAJET® 3951HT	Premium Cast PVC film, 55 micron	White (G)	Solvent polyacrylate, permanent, with high initial tack and high final adhesion, grey	Double sided PE coated paper, one side siliconised, 143 g/m ²	For long-term graphic applications, markings and decorations with the highest degree of brilliancy and durability in extreme outdoor conditions and on "hard-to-stick" substrates.
		Transparent (G)	Solvent polyacrylate, permanent, with high initial tack and high final adhesion		
ORAJET® 3954 Brick Stone Film	Premium Cast PVC film, 55 micron	White (G)	Solvent polyacrylate, permanent, grey	Double sided PE coated paper, one side siliconised, 143 g/m ²	For brilliant and colourful outdoor advertising on flat or simple curved unsealed textured surfaces, e.g. on brick, concrete block and poured concrete. Easily removable by slight heating.
ORAJET® 3961RA	Premium Cast PVC film, 55 micron	White (G)	Solvent polyacrylate, permanent, with high aggressive initial tack and high final adhesion, grey	Double sided PE coated <i>RapidAir®</i> paper, one side siliconised, 143 g/m ²	For special decorations on challenging surfaces (uneven, porous, or textured, e.g. hammer finish varnish) of caravans and trailers. Especially recommended for applications on low energy plastics (polyethylene, polypropylene), that require high resistance long-term. Ideal adjustment on surface structure. The <i>RapidAir®</i> technology enables easy and quick application, without air inclusion, especially in largescale applications. Entrapped air can be easily removed by smoothing it out under the film.
ORAJET® 3961	Premium Cast PVC film, 55 micron	White (G)	Solvent polyacrylate, permanent, with high aggressive initial tack and high final adhesion, grey	Double sided PE coated paper, one side siliconised, 143 g/m ²	For special decorations on challenging surfaces (uneven, porous, or textured, e.g. hammer finish varnish) of caravans and trailers. Especially recommended for applications on low energy plastics (polyethylene, polypropylene), that require high resistance long-term. Ideal adjustment on surface structure.
ORAJET® 3959	Premium Cast PVC film, 55 micron	White (G)	Solvent polyacrylate, repositionable with permanent final adhesion, grey	Double sided PE coated paper, one side siliconised, 143 g/m ²	In combination with the gasoline resistant laminating film ORAGUARD® 259 suited for long-term graphic applications and promotions on petrol stations, gas tanks, on tankers or trucks.
ORAJET® 3952F	Premium Cast PVC film, 50 micron	Optical clear (G)	Solvent polyacrylate, semi permanent	Silicone coated polyester film, 75 µm	For ultra clear and colour intensive printed glass decorations both indoor and outdoor.
ORAJET® 3967AC	Perforated Premium Cast PVC film, 65 micron	White (G)	Solvent polyacrylate, repositionable with permanent final adhesion, grey	Double sided PE coated paper, one side siliconised, 143 g/m ²	Perforated Premium Cast PVC film for short-term exterior graphic applications on aircrafts, such as markings or decorations. Especially recommended in combination with ORAGUARD® 293AC.
ORAJET® 3930	Premium Cast PVC film, 150 micron	Light yellow (G)	Solvent polyacrylate, permanent	Double sided PE coated paper, one side siliconised, 143 g/m ²	For indoor and outdoor marking of emergency exits and danger spots. For outdoor marking recommended in combination with ORAGUARD® 293.
ORAJET® 3751	Polymeric PVC film, 60 micron	White (G)	Solvent polyacrylate, repositionable with permanent final adhesion, grey	Double sided PE coated paper, one side siliconised, 143 g/m ²	For long-term displays with the highest degree of brilliancy and durability in outdoor applications, e.g. vehicle lettering.
		Transparent (G)	Solvent polyacrylate, repositionable with permanent final adhesion		
ORAJET® 3551RA	Polymeric PVC film, 70 micron	White (G), (M)	Solvent polyacrylate, repositionable with permanent final adhesion, grey	Double sided PE coated <i>RapidAir®</i> paper, one side siliconised, 143 g/m ²	For long-term displays with the highest degree of brilliancy and durability in outdoor applications, e.g. vehicle lettering. The <i>RapidAir®</i> technology enables easy and rapid application without air inclusion, especially of large-sized graphics or decals. Suitable for even or slightly curved surfaces.
ORAJET® 3551	Polymeric PVC film 70 micron	White (G), (M)	Solvent polyacrylate, repositionable with permanent final adhesion, grey	Double sided PE coated paper, one side siliconised, 143 g/m ²	For long-term displays with the highest degree of brilliancy and durability in outdoor applications, e.g. vehicle lettering.
		Transparent (G), (M)	Solvent polyacrylate, repositionable with permanent final adhesions		

① Measurement after 24 h

② Adhered to aluminium, short-term exposure

③ Special sizes available upon request

④ Under vertical outdoor exposure (normal climate of central Europe)

⑤ Not available in transparent matt

⑥ Only available in white gloss

Technical Data						Recommendations														
Adhesive power 1 (FINAT-TM 1) N/25 mm (average)	Minimum application temperature	Temperature resistance 2 (no variation)	Service life (unprinted) in years 3	Standard sizes 3 of rolls on 3" cores		ORAGUARD® Laminating Films														
				Widths (mm)	Lengths (m)	293 / 293F	297GF	289F	290 / 290F / 290DU*	259	215 / 215DU *	210 / 210DU *	200	236	255AS	250AS	252F			
14	+8° C	-50° C to +100° C	10	1370 1520	25 50			*												
14	+8° C	-50° C to +100° C	10	760 1050 1370 1520	50	*		*	*											
18	+8° C	-50° C to +100° C	10	760 1050 1370 1520	50	*		*	*											
			8																	
28	+4° C	-50° C to +100° C	7	1370 1520	50	*		*	*											
			5																	
30	+10° C	-50° C to +100° C	10***	760 1370 1520	50	*		*	*											
20	+4° C	-50° C to +100° C	10	1370 1520	50	*		*	*											
30	+4° C	-50° C to +100° C	10	1370 1520	50	*		*	*											
18	+8° C	-50° C to +100° C	8	1370 1520	50					*										
12	+10° C	-30° C to +70° C	7	1370 1520	25 50															*
18	+10° C	-50° C to +100° C	2	1520	25 50	*														
						only 293AC														
18	+8° C	-40° C to +100° C	5	1370	10 25 50	*														
18	+8° C	-50° C to +90° C	8	760 5 1370 1520 5	50	*			*	*										
16	+8° C	-50° C to +90° C	7	760 5 1050 5 1370 1520 1600 5	50	*			*	*										
18	+8° C	-50° C to +90° C	7	760 5 1050 5 1370 1520 5 1600 5	50	*			*	*										

*) For UV prints we offer the special laminating films ORAGUARD® 210DU, ORAGUARD® 215DU and ORAGUARD® 290DU.

***) Experience has shown that when graphics that have been applied to bricks are removed, a difference in colour of the substrate between the covered and uncovered part occurs after approximately one year. This difference results from the fading of the bricks, whereby the covered part is protected from sunlight. For short-term applications it is therefore recommended to remove the film before the end of a year.

Films for solvent based inkjet printing

Description					
Product	Front Material	Colours / surfaces Gloss (G) Matt (M) Semi-gloss (SG)	Adhesive	Release liner	Areas of use
ORAJET® 3550	Polymeric PVC film, 70 micron	White (G)	Solvent polyacrylate, repositionable with permanent final adhesion	Double sided PE coated paper, one side siliconised, 143 g/m ²	For long-term displays with highest degree of brilliancy and durability in outdoor applications, e.g. vehicle lettering.
ORAJET® 3591RA	Polymeric PVC film, 70 micron	White (G)	Solvent polyacrylate, removable, grey	Double sided PE coated <i>RapidAir®</i> paper, one side siliconised, 143 g/m ²	For long-term displays with the highest degree of brilliancy and durability in outdoor applications, e.g. vehicle lettering. The <i>RapidAir®</i> technology enables easy and rapid application without air inclusion.
ORAJET® 3591	Polymeric PVC film, 70 micron	White (G)	Solvent polyacrylate, removable, grey	Double sided PE coated paper, one side siliconised, 143 g/m ²	For long-term displays with the highest degree of brilliancy and durability in outdoor applications, e.g. vehicle lettering.
		Transparent (G)	Solvent polyacrylate removable		
ORAJET® 3551DT	Polymeric PVC film, 70 micron	White (G)	Solvent polyacrylate, permanent	Double sided PE coated paper, one side siliconised, 143 g/m ²	Good processing properties at low temperatures. For long-term displays with the highest degree of brilliancy and durability in outdoor applications, e.g. vehicle lettering.
ORAJET® 3554 Brick Stone Film	Polymeric PVC film, 70 micron	White (M)	Solvent polyacrylate, permanent, grey	Double sided PE coated paper, one side siliconised, 143 g/m ²	For brilliant and colourful outdoor advertising on flat or simple curved unsealed textured surfaces, e.g. on brick, concrete block and poured concrete. Easily removable by slight heating.
ORAJET® 3105	Polymeric PVC film, 100 micron	White (G), (M), (SG)	Solvent polyacrylate permanent, grey	Double sided PE coated paper, one side siliconised, 143 g/m ²	For brilliant, digital large-format prints and displays in long-term outdoor applications.
		Transparent (G)	Solvent polyacrylate permanent		
ORAJET® 3105HT	Polymeric PVC film, 100 micron	White (G)	Solvent polyacrylate, permanent, with high initial tack and high final adhesion, grey	Double sided PE coated paper, one side siliconised, 143 g/m ²	For brilliant, long-term, digital large-format prints and displays in extreme outdoor conditions and on "hard-to-stick" substrates.
ORAJET® 3109	Polymeric PVC film, 100 micron	White (G)	Solvent polyacrylate, removable, grey	Double sided PE coated paper, one side siliconised, 143 g/m ²	For digital large-format prints and displays in outdoor applications.
ORAJET® 3106SG Caravan Film	Polymeric PVC film, 100 micron	White (SG)	Solvent polyacrylate, permanent, with high initial tack and high final adhesion	Double sided PE coated paper, one side siliconised, 143 g/m ²	Designed for applications on "hard-to-stick" surfaces such as low energy plastics (polyethylene, polypropylene) and rough or textured surfaces. Recommended for long-term outdoor graphic applications and markings on caravans and car trailers.
ORAJET® 3850	Translucent Polymeric PVC film, 80 micron	White (SG)	Solvent polyacrylate, permanent	Double sided PE coated paper, one side siliconised, 143 g/m ²	For illuminated displays for long-term outdoor applications, e.g. application on light boxes.
ORAJET® 3851	Polymeric PVC film, 80 micron	Silvergry with fine structure (090)	Solvent polyacrylate, permanent	Double sided PE coated paper, one side siliconised, 143 g/m ²	Digital printing glass decor film, for decorative design of shop windows and glass doors.
ORALITE® 5600	Retroreflective Cast PVC film, 150 micron ¹	11 colours	Solvent polyacrylate, permanent, removable by heat	Double sided PE coated paper, one side siliconised	Developed for high quality vehicle livery, to produce lettering, markings and decorations. Suitable for use on cutting plotters; provides good adaptability also to corrugations and rivets.
ORALITE® 5600E	Retroreflective Cast PVC film, 135 micron ¹	11 colours	Solvent polyacrylate, permanent, removable by heat	Double sided PE coated paper, one side siliconised	Developed for high quality vehicle livery, to produce lettering, markings and decorations, which may be applied within contour markings according to ECE 104. Suitable for use on cutting plotters; provides good adaptability also to corrugations and rivets.
ORALITE® 5650RA	Retroreflective Cast PVC film, 150 micron ¹	11 colours	Solvent polyacrylate, permanent	Double sided PE coated <i>RapidAir®</i> paper, one side siliconised	Developed for large-format high quality vehicle livery, to produce lettering, markings and decorations. The <i>RapidAir®</i> technology enables easy and rapid application without air inclusion, especially of large-sized graphics or decals. Suitable for even or slightly curved surfaces.
ORALITE® 5400	Retroreflective Special Cast PVC film, 135 micron ¹	6 colours	Solvent polyacrylate, permanent	Double sided PE coated paper, one side siliconised	Developed for the manufacture of guidance and information signs as well as for reflective advertising. For short-term outdoor use. Suitable for digital printing with solvent based inks and for use on cutting plotters. Good adaptability to uneven surfaces.
ORALITE® 5200	Retroreflective Special Cast PVC film, 100 micron ¹	6 colours	Solvent polyacrylate, permanent	Double sided PE coated paper, one side siliconised	For the manufacture of temporary sign boards and reflective advertising.
ORAJET® 3651RA	Blended Polymeric PVC film, 70 micron	White (G)	Solvent polyacrylate, permanent, grey	Double sided PE coated <i>RapidAir®</i> paper, one side siliconised, 143 g/m ²	For brilliant and colourful displays for digital large-format prints in outdoor application. The <i>RapidAir®</i> technology enables easy and rapid application without air inclusion, especially for large-sized graphics or decals.

¹ Measurement after 24 h

² Adhered to aluminium, short-term exposure

³ Special sizes available upon request

⁴ Under vertical outdoor exposure (normal climate of central Europe)

⁵ Adhered to acrylic glass

⁶ Only available in white

⁷ Only available in gloss and matt

⁸ Adhered to steel

⁹ Only available in gloss

¹⁰ Only available in transparent

¹¹ Front material including adhesive

Technical Data							Recommendations													
Adhesive power 1 (FINAT-TM 1) N/25 mm (average)	Minimum application temperature	Temperature resistance 2 (no variation)	Service life (unprinted) in years 4	Standard sizes 3 of rolls on 3" cores			ORAGUARD® Laminating Films													
				Widths (mm)		Lengths (m)	293 / 293F	297GF	289F	290 / 290F / 290DU*	259	215 / 215DU *	210 / 210DU *	200	236	255AS	250AS	252F		
18	+8° C	-50° C to +90° C	7	760 1370 1520	1600	50	*			*	*									
8	+8° C	-50° C to +90° C	7	1370 1520		50	*			*	*									
8	+8° C	-50° C to +90° C	7	760 1370 1520		50	*			*	*									
18	-5° C	-50° C to +90° C	7	760 1370 1520		50	*			*	*									
30	+10° C	-50° C to +100° C	7***	1370		50	*			*	*									
18	+8° C	-50° C to +90° C	7	760 ⁹ 1370 1520 ⁹		50	*			*	*									
28	+4° C	-50° C to +100° C	5	1370 1520		50	*			*	*									
8	+8° C	-50° C to +90° C	7	1370 1520		50	*			*	*									
28	+4° C	-50° C to +100° C	7	1370		50				*	*									
18	+8° C	-40° C to +80° C	7	760 1000 1260 1370	1520	50	*			*	*									
glass: 18 acrylic glass: 16	+8° C	-40° C to +90° C	7	1370		25 50														
17 ⁸ 17.5 ⁵	+15° C	-50° C to +95° C	7	610 760 ⁶ 1235	1370 ⁶ 1520 ⁶	25 50	*			*										
17 ⁶ 17.5 ⁵	+15° C	-50° C to +95° C	7	610 760 ⁶ 1235	1370 ⁶ 1520 ⁶	25 50	*			*										
17 ⁶ 17.5 ⁵	+15° C	-50° C to +95° C	7	610 760 ⁶ 1235 1370 ⁶ 1520 ⁶		25 50	*			*										
15 ⁸ film tear	+10° C	-50° C to +82° C	4	610 1235		50	*			*										
15 ⁸ film tear	+10° C	-50° C to +82° C	3	610 1235		50	*			*										
16	+8° C	-40° C to +80° C	5	760 1050 1370 1520		50	*			*	*									

*) For UV prints we offer the special laminating films ORAGUARD® 210DU, ORAGUARD® 215DU and ORAGUARD® 290DU.

**) Experience has shown that when graphics that have been applied to bricks are removed, a difference in colour of the substrate between the covered and uncovered part occurs after approximately one year. This difference results from the fading of the bricks, whereby the covered part is protected from sunlight. For short-term applications it is therefore recommended to remove the film before the end of a year.

Films for solvent based inkjet printing

Description					
Product	Front Material	Colours / surfaces Gloss (G) Matt (M) Semi-gloss (SG)	Adhesive	Release liner	Areas of use
ORAJET® 3651	Blended Polymeric PVC film, 70 micron	White (G), (M)	Solvent polyacrylate, permanent, grey	Double sided PE coated paper, one side siliconised, 143 g/m ²	For brilliant and colourful displays for digital large-format prints in outdoor applications.
		Transparent (G), (M)	Solvent polyacrylate, permanent		
ORAJET® 3650	Blended Polymeric PVC film, 70 micron	White (G), (M)	Solvent polyacrylate, permanent	Double sided PE coated paper, one side siliconised, 143 g/m ²	For brilliant and colourful displays for digital large-format prints in outdoor applications.
ORAJET® 3691	Blended Polymeric PVC film, 70 micron	White (G), (M)	Solvent polyacrylate, removable, grey	Double sided PE coated paper, one side siliconised, 143 g/m ²	For brilliant and colourful displays for digital large-format prints in outdoor applications.
		Transparent (G)	Solvent polyacrylate, removable		
ORAJET® 3165RA	Blended Polymeric PVC film, 100 micron	White (G), (M)	Solvent polyacrylate, permanent, grey	Double sided PE coated <i>RapidAir®</i> paper, one side siliconised, 143 g/m ²	For brilliant and colourful displays for digital large-format prints in outdoor application. The <i>RapidAir®</i> technology enables easy and rapid application without air inclusion, especially for large-sized graphics or decals.
ORAJET® 3165	Blended Polymeric PVC film, 100 micron	White (G), (M), (SG)	Solvent polyacrylate, permanent, grey	Double sided PE coated paper, one side siliconised, 143 g/m ²	For brilliant and colourful displays for digital large-format prints in outdoor applications.
		Transparent (G), (M)	Solvent polyacrylate, permanent		
ORAJET® 3169	Blended Polymeric PVC film, 100 micron	White (G), (M), (SG)	Solvent polyacrylate removable, grey	Double sided PE coated paper, one side siliconised, 143 g/m ²	For brilliant and colourful displays for digital large-format prints in outdoor applications.
		Transparent (G)	Solvent polyacrylate, removable		
ORAJET® 3451	Highly Flexible Special PVC film, 80 micron	White (SG)	Solvent polyacrylate, permanent	Double sided PE coated paper, one side siliconised, 143 g/m ²	For displays on flexible substrates in outdoor applications, e.g. banners.
ORAJET® 3641	Soft PVC film, 80 micron	White (G), (M)	Polyacrylate, permanent, grey	Silicone coated paper, 135 g/m ²	For brilliant and colourful displays in short- and medium-term outdoor applications.
ORAJET® 3640	Soft PVC film, 80 micron	White (G), (M) Transparent (G), (M)	Polyacrylate, permanent	Silicone coated paper, 135 g/m ²	For brilliant and colourful displays in short- and medium-term outdoor applications.
ORAJET® 3621	Soft PVC film, 80 micron	White (G), (M)	Polyacrylate, removable, grey	Silicone coated paper, 135 g/m ²	For brilliant and colourful displays in short- and medium-term outdoor applications.
ORAJET® 3620	Soft PVC film, 80 micron	White (G), (M) Transparent (G)	Polyacrylate, removable	Silicone coated paper, 135 g/m ²	For brilliant and colourful displays in short- and medium-term outdoor applications.
ORAJET® 3164XRA	Soft PVC film, 100 micron	White (G), (M)	Polyacrylate, permanent, grey	Double sided PE coated <i>RapidAir®</i> paper, one side siliconised, 143 g/m ²	For brilliant and colourful digital advertising prints in short- and medium-term outdoor applications. The <i>RapidAir®</i> technology enables easy and rapid application without air inclusion, especially of large-sized decals.
ORAJET® 3164X	Soft PVC film, 100 micron	White (G), (M)	Polyacrylate, permanent, grey	Silicone coated paper, 135 g/m ²	For brilliant and colourful short- and medium-term outdoor applications.
ORAJET® 3164	Soft PVC film, 100 micron	White (G), (M) Transparent (G), (M)	Polyacrylate, permanent	Silicone coated paper, 135 g/m ²	For brilliant and colourful short- and medium-term outdoor applications.
ORAJET® 3164HT	Soft PVC film, 100 micron	White (G), (M)	Polyacrylate, permanent, with high initial tack and high final adhesion	Silicone coated paper, 135 g/m ²	For brilliant and colourful advertising for short- and medium-term outdoor use. Indoor exposure is almost unlimited. The strong permanent adhesive exhibits excellent initial peel adhesion even onto apolar surfaces.

① Measurement after 24 h

② Adhered to aluminium, short-term exposure

③ Special sizes available upon request

④ Under vertical outdoor exposure (normal climate of central Europe)

⑦ Not available in transparent matt

⑧ Only in white gloss

⑨ Only available in gloss

⑩ Not available in transparent matt, transparent gloss and white matt

Technical Data					Recommendations													
Adhesive power 1 (FINAT-TM 1) N/25 mm (average)	Minimum application temperature	Temperature resistance 2 (no variation)	Service life (unprinted) in years 4	Standard sizes 3 of rolls on 3" cores		ORAGUARD® Laminating Films												
				Widths (mm)	Lengths (m)	293 / 293F	297GF	289F	290 / 290F / 290DU*	259	215 / 215DU*	210 / 210DU*	200	236	255AS	250AS	252F	
18	+8° C	-40° C to +80° C	5	760 1050 7 1260 7 8 1370 1520 1600 7 8	50	*			*		*							
18	+8° C	-40° C to +80° C	5	760 1050 1370 1520	50	*			*		*							
8	+8° C	-40° C to +80° C	5	760 1050 9 1370 1520	50	*			*		*							
16	+8° C	-40° C to +80° C	5	760 1050 9 1370 1520	50	*			*		*							
18	+8° C	-40° C to +80° C	5	760 10 1050 10 1370 1520	50	*			*		*							
8	+8° C	-40° C to +80° C	5	760 1050 8 1370 1520	50	*			*		*							
14	+8° C	-20° C to +65° C	4	760 1370 1520	50	*			*		*							
16	+10° C	-40° C to +80° C	4	1050 1260 1370	1520 1600 2000	50					*	*	*					
16	+10° C	-40° C to +80° C	4	760 1000 1050 1260	1370 1520 1600 2000	50					*	*	*					
7	+10° C	-40° C to +80° C	4	1050 1260 1370	1520 1600 2000	50					*	*	*					
7	+10° C	-40° C to +80° C	4	760 1000 1050 1260 1370	1520 1600 2000	50					*	*	*					
14	+10° C	-40° C to +80° C	4	1050 1370 1520		50					*	*	*					
16	+10° C	-40° C to +80° C	4	760 1000 1050 1260	1370 1520 1600 2000	50					*	*	*					
16	+10° C	-40° C to +80° C	4	760 1000 1050 1260	1370 1520 1600 2000	50					*	*	*					
22	+10° C	-40° C to +80° C	4	1370		50					*	*	*					

**) For UV prints we offer the special laminating films ORAGUARD® 210DU, ORAGUARD® 215DU and ORAGUARD® 290DU.*

Films for solvent based inkjet printing

Description					
Product	Front Material	Colours / surfaces Gloss (G) Matt (M) Semi-gloss (SG)	Adhesive	Release liner	Areas of use
ORAJET® 3161DT	Soft PVC film, 100 micron	White (G), (M) Transparent (G)	Solvent polyacrylate, permanent	Silicone coated paper, 135 g/m ²	For brilliant and colourful short- and medium-term outdoor applications. Good processing properties at low temperatures.
ORAJET® 3162XRA	Soft PVC film, 100 micron	White (G), (M)	Polyacrylate, removable, grey	Double sided PE coated <i>RapidAir®</i> paper, one side siliconised, 143 g/m ²	For brilliant and colourful digital advertising prints in short- and medium-term outdoor applications. The <i>RapidAir®</i> technology enables easy and rapid application without air inclusion, especially of large-sized decals.
ORAJET® 3162X	Soft PVC film, 100 micron	White (G), (M)	Polyacrylate, removable, grey	Silicone coated paper, 135 g/m ²	For brilliant and colourful short- and medium-term outdoor applications.
ORAJET® 3162	Soft PVC film, 100 micron	White (G), (M) Transparent (G), (M)	Polyacrylate, removable	Silicone coated paper, 135 g/m ²	For brilliant and colourful short- and medium-term outdoor applications.
ORAJET® 3264	Soft PVC film, 200 micron	White (G)	Polyacrylate, permanent	Silicone coated paper, 135 g/m ²	For brilliant and colourful short- and medium-term outdoor applications.
ORAJET® 3262	Soft PVC film, 200 micron	White (G)	Polyacrylate, removable	Silicone coated paper, 135 g/m ²	For brilliant and colourful short- and medium-term outdoor applications.
ORAJET® 3628	Soft PVC film, 80 micron	White (G), (M) Transparent (G), (M)	Polyacrylate, easily removable	Silicone coated paper, 135 g/m ²	For indoor applications onto wall paper, e.g. decorations and advertisements.
ORAJET® 3268	Soft PVC film, 150 micron	White (M)	Polyacrylate, easily removable	Silicone coated paper, 135 g/m ²	For indoor applications onto wall paper, e.g. decorations and advertisements.
ORAJET® 3675	Perforated Special PVC film, 140 micron	White (G) with black backing	Solvent polyacrylate, permanent	Silicone coated paper, non-perforated, 135 g/m ²	Window Graphics Film for advertising on even, transparent glass surfaces that should allow light to pass through, e.g. application on means of transportation (only with ORAGUARD® 297GF), 50% printable area.
ORAJET® 3635	Perforated Special PVC film, 140 micron	White (G) with black backing	Solvent polyacrylate, removable	Silicone coated paper, non-perforated, 135 g/m ²	Window Graphics Film for advertising on even, transparent glass surfaces that should allow light to pass through, e.g. application on means of transportation (only with ORAGUARD® 297GF), 50% printable area.
ORAJET® 3676	Perforated Special PVC film, 140 micron	White (G) with black backing	Solvent polyacrylate, permanent	Silicone coated paper, non-perforated, 135 g/m ²	Window Graphics Film for advertising on even, transparent glass surfaces that should allow light to pass through, e.g. application on means of transportation (only with ORAGUARD® 297GF), 60% printable area.
ORAJET® 3636	Perforated Special PVC film, 140 micron	White (G) with black backing	Solvent polyacrylate, removable	Silicone coated paper, non-perforated, 135 g/m ²	Window Graphics Film for advertising on even, transparent glass surfaces that should allow light to pass through, e.g. application on means of transportation (only with ORAGUARD® 297GF), 60% printable area.
ORACAL® 1663	Highly Pigmented opaque PVC film, 110 micron	White (G), (M)	Solvent polyacrylate, removable	Silicone coated paper, 135 g/m ²	For ORAFOL® Floor Graphics systems in connection with ORAGUARD® 250AS or 255AS. Excellent opacity suppressing colour shadows of the floor surface. The adhesive guarantees clean removal.
ORACAL® 1660	Highly Pigmented Opaque PVC film, 110 micron	White (G), (M)	Polyacrylate, removable	Silicone coated paper, 135 g/m ²	For marking and decoration with high demands on resistance and durability, e.g. lettering on vehicles and means of transportation.
ORACAL® 1670	Highly Pigmented Opaque PVC film, 110 micron	White (G)	Polyacrylate, permanent	Silicone coated paper, 135 g/m ²	For marking and decoration with high demands on resistance and durability, e.g. lettering on vehicles and means of transportation.
ORAJET® 3301F	Metallised Polyester film, top-coated, 50 micron	Chrome, Chrome brushed	Solvent polyacrylate, permanent, with high initial tack and high final adhesion	Silicone coated polyester film, 100 micron	Especially for doming applications.
ORAJET® 3350	Metallised Polyester film, top-coated, 50 micron	Chrome, double sided Gold	Solvent polyacrylate, permanent	Double sided PE coated paper, one side siliconised, 143 g/m ²	For labels, name tags, technical ID labels, moldings and safety labels.
ORAJET® 3352F	Ultra clear, Polyester film, top-coated, 70 micron	Transparent (G)	Solvent polyacrylate, removable	Silicone coated polyester film, 36 micron	For ultra clear, colourful indoor and short-term outdoor advertising efforts and glass decorations on windows.
ORAJET® 3174X 3174	Polypropylene film, top-coated, PVC-free, 100 micron	3174X: White (G), (M) 3174: White (G)	Polyacrylate permanent, grey Polyacrylate permanent	Silicone coated paper, 135 g/m ²	For eco-friendly brilliant and colourful advertising for indoor and short-term outdoor use. Suitable for even and slightly curved surfaces (recommended: ORAGUARD® 236).
ORAJET® 3172X	Polypropylene film, top-coated, PVC-free, 100 micron	White (G)	Polyacrylate, removable, grey	Silicone coated paper, 135 g/m ²	For eco-friendly brilliant and colourful advertising for indoor and short-term outdoor use. Suitable for even and slightly curved surfaces (recommended: ORAGUARD® 236).

① Measurement after 24 h

② Adhered to aluminium, short-term exposure

③ Special sizes available upon request

④ Under vertical outdoor exposure (normal climate of central Europe)

⑤ Experience has shown that when graphics that have been applied to bricks are removed, a difference in colour of the substrate between the covered and uncovered part occurs after approx. one year. This difference results from the fading of the bricks, whereby the covered part is protected from sunlight. For short-term applications it is therefore recommended to remove the film before the end of a year.

Technical Data						Recommendations														
Adhesive power 1 (FINAT-TM 1) N/25 mm (average)	Minimum application temperature	Temperature resistance 2 (no variation)	Service life (unprinted) in years 4	Standard sizes 3 of rolls on 3" cores		ORAGUARD® Laminating Films														
				Widths (mm)		Lengths (m)	293 / 293F	297GF	289F	290 / 290F / 290DU*	259	215 / 215DU *	210 / 210DU *	200	236	255AS	250AS	252F		
18	-5° C	-40° C to +80° C	4	760 1370 1520		50							*	*	*					
6	+10° C	-40° C to +80° C	4	1050 1370 1520		50							*	*	*					
6	+10° C	-40° C to +80° C	4	760 1000 1050 1260	1370 1520 1600 2000	50							*	*	*					
6	+10° C	-40° C to +80° C	4	760 7 1000 7 1050 1260 7	1370 1520 1600 2000	50							*	*	*					
16	+10° C	-40° C to +80° C	4	1370		50							*	*	*					
6	+10° C	-40° C to +80° C	4	1370		50							*	*	*					
6	+10° C	-	2 6	760 1370 1520 7		50							*	*	*					
6	+10° C	-	2 6	760 1370 1520		50							*	*	*					
12	+10° C	-40° C to +80° C	4	760 1370 1520		25 50		*												
3	+10° C	-40° C to +80° C	4	760 1370 1520		25 50		*												
12	+10° C	-40° C to +80° C	4	760 1370 1520		25 50		*												
3	+10° C	-40° C to +80° C	4	760 1370 1520		25 50		*												
5	+8° C	-40° C to +80° C	3	1000 8 1260 8 1370	1400 8 1520	50								*	*		*	*		
6	+10° C	-40° C to +80° C	3	1000 1260 1370	1400 1520	50							*	*						
16	+10° C	-40° C to +80° C	3	1000 1260 1370	1400 1520	50							*	*						
25 HDPE: 10	+8° C	-40° C to +120° C	2	1370		25 50														
12	+8° C	-40° C to +120° C	chrom: 2 gold: 1	1370		25 50														
2	+10° C	-30° C to +70° C	1	1370 1520		25 50														
16	+10° C	-40° C to +80° C	2	1370		50											*			
2	+10° C	-40° C to +80° C	2	1370		50											*			

6 Only interior use
7 Not available in transparent matt
8 Only in white gloss

*) For UV prints we offer the special laminating films ORAGUARD® 210DU, ORAGUARD® 215DU and ORAGUARD® 290DU.

***) ORAJET® 3675, 3635, 3676 and 3636 are not printable with UV-curable inks.

Films for thermotransfer printing

Description					
Product	Front Material	Colours / surface finish ⁴ Gloss (G) Matt (M) Semi-gloss (SG)	Adhesive	Release liner	Areas of use
ORACAL® 951	Premium Cast PVC film, 50 micron	White (G)	Solvent polyacrylate, permanent	Silicone coated paper, 137 g/m ²	For displays with highest degree of brilliancy and durability in outdoor applications, e.g. vehicle lettering. Particularly suitable for rivets and corrugations.
		Transparent (G)			
ORACAL® 751C	High Performance Cast PVC film, 60 micron	White (G)	Solvent polyacrylate, permanent	Silicone coated paper, 137 g/m ²	For displays with an excellent degree of brilliancy and durability in outdoor applications, e.g. vehicle lettering. Ideal for adhesion over rivets and to corrugations.
		Transparent (G)			
ORACAL® 551	Polymeric PVC film, 70 micron	White (G)	Solvent polyacrylate, permanent	Silicone coated paper, 137 g/m ²	For displays with a high degree of brilliancy and durability in outdoor applications.
		Transparent (G)			
ORACAL® 651	Blended Polymeric PVC film, 70 micron	White (G)	Solvent polyacrylate, permanent	Silicone coated paper, 137 g/m ²	For decorative and colourful outdoor advertising.
		Transparent (G)			
ORACAL® 641	Soft PVC film, 75 micron	White (G)	Polyacrylate, permanent	Silicone coated paper, 135 g/m ²	For decorative and colourful outdoor advertising.
		Transparent (G)			
ORACAL® 8500	Translucent Special PVC film, 80 micron	White (SG)	Solvent polyacrylate, permanent	Silicone coated paper, 137 g/m ²	For illuminated outdoor displays, e.g. application on light boxes.
ORACAL® 451	Highly Flexible Special PVC film, 80 micron	White (SG)	Solvent polyacrylate, permanent	Silicone coated paper, 137 g/m ²	For advertising on flexible surfaces in outdoor applications.
ORACAL® 1663	Highly Pigmented Special PVC film, 110 micron	White (G)	Solvent polyacrylate, removable	Silicone coated paper, 135 g/m ²	For floor graphics when used in connection with ORAGUARD® laminating films 250AS or 255AS.
ORACAL® 820G	Special Cast PVC film, 55 micron	White (G)	Solvent polyacrylate, permanent	Double sided PE coated paper, one side siliconised, 143 g/m ²	Safety film for very adherent labels suitable for official documents. Removal and reuse is impossible.

For information about ICC profiles please see www.orafol.com

Materials for water-based ink-jet printing

Description						
	Product	Front Material	Colours / surface finish ⁴ Gloss (G) Matt (M) Semi-gloss (SG)	Adhesive	Release liner	Areas of use
Outdoor Application	ORAJET® 1917	Special Soft PVC film with one-sided microporous water-proof inkjet coating, 140 micron	White (M)	Solvent polyacrylate, permanent	Silicone coated paper 135 g/m ²	For brilliant and colourful large-format advertising. Long-term protection against UV-rays and mechanical stress when used in combination with ORAGUARD® laminating films. If you use dye-inks, lamination is also necessary for indoor applications. For outdoor applications with direct water contact, sealing of the edges is recommended.
	ORAJET® 1972X	Polypropylene film, top-coated, PVC-free, 145 micron	White (M)	Polyacrylate, removable, grey	Silicone coated paper 135 g/m ²	For vivid, colour intensive large-format advertising prints. Specially developed for high speed water based digital prints.
Indoor -	ORAJET® 1902	Coated paper, 120 g/m ² with one-sided special inkjet coating	White (M)	Polyacrylate, permanent	Silicone coated paper 80 g/m ²	For inexpensive production of large-format prints for short-term indoor decoration.

For information about ICC profiles please see www.orafol.com

¹ Measurement after 24 h

² Adhered to aluminium, short-term exposure

³ Special sizes available upon request

⁴ Colours available on request

⁵ Under vertical outdoor exposure (normal climate of central Europe)

Technical Data						
Recommended inks 1) dye inks 2) pigmented 3) oil-based 4) mild solvent	Adhesive power 1 (FINAT-TM 1) N/25 mm (average)	Minimum application temperature	Temperature resistance 2 (no variation)	Service life (unprinted) in years 5	Standard sizes 3 of rolls	
					Widths (mm)	Lengths (m)
-	18	+8° C	-50° C to +120° C	10 8	1000	50
-	18	+8° C	-50° C to +120° C	8 7	1000	50
-	18	+8° C	-50° C to +90° C	8 7	1000	50
-	18	+8° C	-40° C to +80° C	5 4	1000	50
-	16	+10° C	-40° C to +80° C	4 3	1000	50
-	18 (glass) 16 (acrylic glass)	+8° C	-40° C to +90° C	7	1000	50
-	14	+8° C	-20° C to +65° C	3	1000	50
-	5	+8° C	-40° C to +80° C	3	1000 1260 1370 1400 1520	50
-	The adhesive power is higher than its tensile strength	+10° C	-40° C to +90° C	5	1000 1400	50

*) For UV prints we offer the special laminating films ORAGUARD® 210DU, ORAGUARD® 215DU and ORAGUARD® 290DU.

**) ORAGUARD® 293F and 290F are covered with a release material consisting of a 36 micron polyester film.

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications, customers should independently determine the suitability of this material for their specific purpose, prior to use.

Technical Data							Recommendations										
Recommended inks 1) dye inks 2) pigmented 3) oil-based 4) eco-solvent	Adhesive power 1 (FINAT-TM 1) N/25 mm (average)	Minimum application temperature	Temperature resistance 2 (no variation)	Service life (unprinted) in years 5	Standard sizes 3 of rolls on 2" cores		ORAGUARD® Laminating Films										
					Widths (mm)	Lengths (m)	293 / 293F **	297GF	290 / 290F **	215	210	200	236	255AS	250AS		
1, 2, 3 & 4	18	+10° C	-30° C to +60° C	1	914 1070 1270 1370 1520	20						*	*				
1, 2, 3 & 4	2	+10° C	-40° C to +80° C	2	1000	50								*			
1 & 2	16 (tear of the paper)	+10° C	-20° C to +60° C	1	914 1070 1270	20											

*) For UV prints we offer the special laminating films ORAGUARD® 210DU, ORAGUARD® 215DU and ORAGUARD® 290DU.

**) ORAGUARD® 293F and 290F are covered with a release material consisting of a 36 micron polyester film.

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications, customers should independently determine the suitability of this material for their specific purpose, prior to use.

Laminating Films

Description				
Product	Front Material	Colours / Surface Finish Gloss (G), Semi-gloss (SG), Matt (M), High-gloss (HG), Sand-grain structure (SO)	Adhesive	Release liner
ORAGUARD® 289F	Premium Polyurethane High Performance Laminating film, 50 micron	Transparent (G)	Solvent polyacrylate, permanent	Silicone-coated polyester film, 36 micron
ORAGUARD® 293	Premium Cast PVC film, 30 micron, ultra flexible with highest level of UV-protection	Transparent (G), (M)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²
ORAGUARD® 293F	Premium Cast PVC film, 30 micron, ultra flexible with highest level of UV-protection	Transparent (G)	Solvent polyacrylate, permanent	Silicone coated polyester film, 36 micron
ORAGUARD® 293AC	Perforated, Premium Cast PVC film, 30 micron, ultra-flexible with highest level of UV-protection	Transparent (G)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²
ORAGUARD® 290	Premium Cast PVC film, 50 micron, with highest level of UV-protection	Transparent (G), (M)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²
ORAGUARD® 290F	Premium Cast PVC film, 50 micron, with highest level of UV-protection	Transparent (G)	Solvent polyacrylate, permanent	Silicone coated polyester film, 36 micron
ORAGUARD® 290DU	Premium Cast PVC film, 50 micron, with highest level of UV protection	Transparent (G)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²
ORAGUARD® 297GF	Premium Cast PVC film, 70 micron, with highest level of UV-protection	Transparent (G)	Solvent polyacrylate, permanent	Silicone coated polyester film, 36 micron
ORAGUARD® 259	Premium Cast PVC film, 55 micron, with highest level of UV protection	Transparent (G)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²
ORAGUARD® 252F	Ultra Clear Premium Cast PVC film, 50 micron, with highest level of UV-protection	Highly transparent (G)	Solvent polyacrylate, permanent	Silicone coated polyester film, 75 micron
ORAGUARD® 255AS	Special PVC film, 170 micron	Transparent, raised non-skid surface	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²
ORAGUARD® 250AS	Special PVC film, 120 micron	Transparent, raised non-skid surface	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²
ORAGUARD® 215	Polymeric PVC film, 75 micron, with high-level of UV-protection	Transparent (G), (SG), (M)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²
ORAGUARD® 215DU	Polymeric PVC film, 75 micron, with high-level of UV-protection	Transparent (G), (M)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²
ORAGUARD® 210	Soft PVC film, 70 micron, with high-level of UV-protection	Transparent (G), (SG), (M), (SO) [5]	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²
ORAGUARD® 210DU	Soft PVC film, 70 micron, with high-level of UV-protection	Transparent (G), (M)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²
ORAGUARD® 200	Soft PVC film, 70 micron, with high-level of UV-protection	Transparent (G), (SG), (M)	Polyacrylate, permanent	Silicone coated paper, 90 g/m²
ORAGUARD® 244G	Special ETFE film, 70 micron, with high-level of UV-protection	Highly transparent (G)	Solvent polyacrylate, permanent	Silicone coated polyester film, 75 micron
ORAGUARD® 372	Special Polyester film, 23 micron, with high-level of UV-protection	Transparent (HG)	Solvent polyacrylate, permanent	Double sided PE coated paper, one side siliconised, 160 g/m²
ORAGUARD® 220HG	Polyester film, 36 micron, with high-level of UV-protection	Transparent (HG)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²
ORAGUARD® 221HG	Polyester film, 75 micron, with high-level of UV-protection	Transparent (HG)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²
ORAGUARD® 236	Polypropylene film, 60 micron, with effective UV-protection, PVC-free	Highly transparent (G)	Polyacrylate, permanent	Silicone coated paper, 90 g/m²

[1] Measurement after 24 h

[2] Adhered to aluminium, short-term exposure

[3] Special sizes available on request

[4] Also available with double sided covering

[5] 210 (SO) not available in 760, 1400 mm and 1550 mm.

[6] Only available with gloss surface

[7] Not available in semi-gloss

[8] Not available in sand-optic and semi-gloss

[9] Not available in sand-optic

Areas of Use *	Technical Data					
	Adhesive power 1 (FINAT-TM 1) N/25 mm (average)	Minimum application temperature	Temperature resistance 2 (no variation)	Additional UV-protection ** in years	Standard sizes 3 of rolls	
					Widths (mm)	Lengths (m)
For the protection of large-format indoor and outdoor graphic applications. Recommended in combination with ORAJET® 3981RA+.	12	+8° C	-50° C to +100° C	+5	1370 1550	25 50
For indoor and outdoor protection of large-format digital prints. Because of its very good conformability especially to rivets and corrugations, ORAGUARD® 293 is recommended for car wrapping in combination with ORAJET® 3951 and 3951RA+.	12	+8° C	-50° C to +110° C	+4	760 6 1050 6 1370	1400 1550 50
For indoor and outdoor protection of large-format digital prints. Because of its very good conformability especially to rivets and corrugations, ORAGUARD® 293 is recommended for car wrapping in combination with ORAJET® 3951 and 3951RA+.	12	+8° C	-50° C to +110° C	+4	760 1050 1370 1400	1550 50
In combination with ORAJET® 3967AC Aircraft Graphic Film for the short-term exterior protection of large-format digital prints on aircrafts.	12	+8° C	-50° C to +110° C	+2	1550	25 50
For the protection of digitally printed large-format pictures in indoor and outdoor applications. In combination with respective ORAJET® digital printing films esp. for car livery and wrapping.	12	+8° C	-50° C to +110° C	+4	760 6 1050 1300	1370 1400 1550 50
For the protection of digitally printed large-format pictures in indoor and outdoor applications. Should be used in combination with the appropriate ORAJET® digital printing films, esp. for car livery and wrapping.	12	+8° C	-50° C to +110° C	+4	760 1050 1300	1370 1400 1550 50
For the protection of digitally printed large-format pictures in indoor and outdoor applications. Especially recommended for use on UV digital printing.	14	+8° C	-50° C to +110° C	+4	1050 1300	1370 1550 50
Developed for the protection of printed ORAJET® Window Graphics Film. The laminating film with its optimised hardness covers the perforated film so that no humidity, dust or other contaminants can penetrate the perforation of the film.	12	+8° C	-50° C to +110° C	+4	1370 1400	1550 50
In combination with the petrol resistant digital printing film ORAJET® 3959 this laminating film is particularly suited for long-term advertising applied near fuel pumps, e.g. on gas tanks or on tankers or trucks.	14	+8° C	-50° C to +110° C	+4	1370 1550	50
For the protection of digitally printed large-format pictures in indoor and outdoor applications. Recommended in combination with ORAJET® 3952F.	12	+8° C	-30° C to +70° C	+4	1370 1520	25 50
With its high resistance to skidding and abrasion, this product is especially suitable for the protection of floor graphics. Extremely stress resistant.	12	+8° C	-40° C to +80° C	-	1050 1300 1400	1550 50
With its high resistance to skidding and abrasion, this product is especially suitable for the protection of floor graphics.	12	+8° C	-40° C to +80° C	-	950 1050 1300 1370	1400 1550 50
For the protection of digitally printed large-format pictures in indoor and outdoor applications.	12	+8° C	-50° C to +90° C	+3	760 950 7 1050	1300 1370 1400 1550 1600 6 50
For the protection of digitally printed large-format pictures in indoor and outdoor applications. Especially recommended on UV digital printings.	14	+8° C	-50° C to +90° C	+3	1050 1300	1370 1400 1550 50
For the protection of digitally printed large-format pictures in indoor and outdoor applications.	12	+8° C	-40° C to +80° C	+2	760 8 950 1050 1300	1370 1400 9 1550 9 50
For the protection of digitally printed large-format images in indoor and outdoor applications. Especially recommended for use on UV digital printing.	14	+8° C	-40° C to +80° C	+2	1050 1300 6	1370 1400 1550 50
For the protection of digitally printed large-format pictures in indoor and outdoor applications.	10	+10° C	-40° C to +80° C	+1	760 7 950 7 1050 1300	1370 1400 1550 50
Excellent protection against graffiti and environmental influences in indoor and outdoor applications (Anti Graffiti Film) on even and slightly curved surfaces.	12	+8° C	-50° C to +90° C	+3	1260	25 50
Surface protection especially against graffiti and environmental influences in indoor and outdoor applications (Anti Graffiti Film) on even surfaces.	12	+8° C	-40° C to +120° C	+2	1000 1260	1370 1400 50
For indoor and outdoor protection of large-format digital prints on even surfaces.	12	+8° C	-40° C to +120° C	+2	1050 1300	1400 1550 50
For indoor and outdoor protection of large-format digital prints on even surfaces. Provides a maximum value of brilliancy and luminosity.	12	+8° C	-40° C to +120° C	+2	1050 1300	1400 1550 50
For the eco-friendly protection of large digital prints for indoor and short-term outdoor use. Especially recommended in combination with ORAJET® 3174, 3174X and 3172X.	12	+10° C	-40° C to +80° C	+1	1370	50

¹⁾ Laminating films increase the life of digitally printed pictures and graphics. In addition, they protect these against UV-A, -B and -C rays and abrasion. The life of a printed overlaminated film essentially depends on the materials (inks, resin or ribbons), their quality (durability and UV-resistance, please see product specifications of the manufacturers), their drying degree, curing times and on the conditions of their applications and use. Customers must carry out their own tests before use.

^{**)} The ORAFOL® data refers to the life of an unprotected picture which has the durability of one year (normal Central European climate).

Mounting Films

Description				
Product	Front Material	Colours	Adhesive	Release liner
ORABOND® 1375	None	Transparent	Pure acrylate, permanent	Double sided silicone coated PE paper, brown, 100 g/m ²
ORABOND® 1375S	None	Transparent	Pure acrylate, permanent	Double sided silicone coated PE paper, brown, 100 g/m ²
ORABOND® 1377	None	Transparent	Pure acrylate, permanent	Double sided silicone coated PE paper, brown, 100 g/m ²
ORABOND® 1377S	None	Transparent	Pure acrylate, permanent	Double sided silicone coated PE paper, brown, 100 g/m ²
ORABOND® 4052 ⁴	Polyester film, 12 micron	Transparent	Double sided solvent polyacrylate, permanent	Double sided silicone coated PE paper, white, 120 g/m ²
ORABOND® 4032 ⁴	Polyester film, 12 micron	Transparent	Covered side: Solvent polyacrylate, removable Open side: Solvent polyacrylate, permanent	Double sided silicone coated PE paper, white, 120 g/m ²
ORABOND® 4040 ⁴	Polyester film, 12 micron	Transparent	Double sided polyacrylate, permanent	Double sided siliconised glassine paper, white, 90 g/m ²
ORABOND® 1395TM	Polyester film, 12 micron	Transparent	Double sided modified solvent acrylic adhesive, permanent	Double sided silicone coated paper, white with blue ORAFOL branding, 90 g/m ²
ORABOND® 1397PP	Polyester film, 12 micron	Transparent	Double sided modified solvent acrylic adhesive, permanent	Double sided siliconized polypropylene film, 80 micron, red
ORABOND® 1392TM	Hard PVC film, 38 micron	White	Double sided modified solvent acrylic adhesive, permanent	Double sided silicone coated paper, white with blue ORAFOL branding, 90 g/m ²
ORABOND® 3331TG	Hard PVC film, 38 micron	White	Double sided modified solvent acrylic adhesive, permanent	Double sided silicone coated paper, white with green ORAFOL branding, 90 g/m ²
ORABOND® 1810	PE foam, 1000 micron	White	Double sided modified solvent acrylic adhesive, permanent	Double sided silicone coated PE paper, blue, 140 g/m ²
ORABOND® 1811	PE foam, 1000 micron	White	Double sided modified solvent acrylic adhesive, permanent	Double sided silicone coated paper, blue, 90 g/m ²
ORABOND® 1812TM	PE foam, 1000 micron	White	Double sided modified solvent acrylic adhesive, permanent	Double sided silicone coated paper, white with blue ORAFOL branding, 90 g/m ²
ORABOND® 1831TM	PE foam, 1000 micron	White	Double sided solvent rubber adhesive, permanent	Double sided silicone coated paper, white with blue ORAFOL branding, 90 g/m ²
ORABOND® 1819TM	PE foam, 2000 micron	White	Double sided modified solvent acrylic adhesive, permanent	Double sided silicone coated paper, white with blue ORAFOL branding, 90 g/m ²
ORABOND® 1399TM	Paper tissue, 12,7 g/m ²	White	Double sided modified solvent acrylic adhesive, permanent	Double sided silicone coated paper, white with blue ORAFOL branding, 90 g/m ²
ORABOND® 1459	Paper tissue, 12,7 g/m ²	White	Double sided solvent rubber adhesive, permanent	Double sided silicone coated paper, brown, 80 g/m ²

¹ Measurement after 24 h

² Adhered to aluminium, short-term exposure

³ Special sizes available on request

⁴ Also available with double sided covering as 4052D, 4032D, 4040D and available as sheets

Areas of Use	Technical Data				
	Adhesive power 1 (FINAT-TM 1) N/25 mm (average)	Minimum application temperature	Temperature resistance 2 (no variation)	Standard sizes 3 of rolls	
				Widths (mm)	Lengths (m)
For signs, decorations, front plates and displays; for smooth or lightly porous surfaces.	20	+18° C	-40° C to +170° C	305 610 1220	50
Ideal as an adhesive medium for signs, decorations, front plates and displays that require an extremely high shear strength, adhesion strength and temperature resistance. For adhesion to smooth or lightly porous surfaces.	20	+18° C	-40° C to +170° C	Sheets: 610 x 914	
For signs, decorations, front plates and displays; for smooth or lightly porous surfaces.	24	+18° C	-40° C to +170° C	305 610 1220	50
Ideal as an adhesive medium for signs, decorations, front plates and displays that require an extremely high shear strength, adhesion strength and temperature resistance. For adhesion to smooth or lightly porous surfaces.	24	+18° C	-40° C to +170° C	Sheets: 610 x 914	
Mounting film for self-adhesive protection of smooth surfaces.	11	+8° C	-40° C to +150° C	1050 1300 1550	50
Mounting film for self-adhesive protection of smooth surfaces. The adhesive is guaranteed to be removable without leaving a residue, within 2 years of outdoor application.	Open side: 11 Covered side: 2	+8° C	-40° C to +120° C	1050 1300 1550	50
Mounting film for self-adhesive protection of smooth surfaces.	11	+8° C	-40° C to +150° C	1050 1300 1550	50
For the attachment of signs, covers, scales, metal and plastic films and for general fixing.	28	+15° C	-40° C to +160° C	12 19 25 50	50
POP displays, outdoor signs, banners, APET, fluted PP board, Falcon foam, Lexan, hi-impact Styrene etc., which have to be very stress-resistant.	35	+15° C	-40° C to +160° C	12 19 25 50	50
For the installation of heavy displays.	38	+15° C	-40° C to +70° C	12 19 25 50	50
Used for the secure attachment of truck and car mirrors in plastic housings. Used as an adhesive medium for type, performance and information signs as well as for extruded synthetic profiles and for durable installation in the furniture industry. Used for the attachment of trims, bars and laminates to a variety of surfaces. For the fixing of covers and handles in the audio, household appliance and electrical industry.	37	+15° C	-40° C to +70° C	12 19 25 50	50
Used for the installation of mirrors in the furniture and sanitary industry. For adhesion of aluminium, steel and GRP outer skins during the construction of truck containers, and fixing of type and capacity signs as well as displays and product prototypes in the advertising industry. For the fixing of panels and handles in the appliance and electrical industry. Ideal for use in exhibitions, conferences and interior fit-outs.	foam tear > 16	+18° C	-40° C to +95° C	12 19 25 50	50
For the installation of heavy displays, adheres well even to rough and difficult surfaces.	foam tear > 18	+15° C	-40° C to +90° C	12 19 25 50	50
For the installation of spray cast and extruded plastic parts such as panels, bars and ducts, as well as plexiglass mirrors for interior fit-outs and displays. For use as an adhesive medium for hooks, signs, handles and dispensers. Ideal for exhibitions, conferences and interior fit-outs. Due to good UV, water and age resistance this product is also suitable for external applications.	foam tear > 18	+15° C	-40° C to +100° C	12 19 25 50	50
For fixing of boards, displays and for a variety of household applications. A universal, economical product. Good adhesion also on rough surfaces.	foam tear > 18	+15° C	-30° C to +70° C	12 19 25 50	50
For the installation of spray cast and extruded plastic parts such as panels, bars and ducts, as well as plexiglass mirrors for interior fit-outs and displays. For use as an adhesive medium for hooks, signs, handles and dispensers on even surfaces. Due to good UV, water and age resistance this product is also suitable for external applications.	foam tear > 19	+15° C	-40° C to +100° C	12 19 25 50	33
Used as an adhesive medium for polyethylene, polyester, and polyether foams as well as for the extension and splicing of paper, textiles, plastic and metal films where high shear strength, adhesion strength and temperature resistance are required.	35	+15° C	-40° C to +140° C	12 19 25 50	50
This tape is especially suitable as a self-adhesive medium for large pore, rough surface, fibrous material and foams as well as materials such as glass and paper. Limited consistency in the presence of chemicals inclined to migrate (plasticisers).	21	+15° C	-40° C to +70° C	12 19 25 50	50

The statements in this catalogue are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications, customers should independently determine the suitability of this material for their specific purposes, prior to use.



Orafolstraße 1

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ORAFOL provides global excellence through technology, quality and service.

Notes on Processing and Handling

Introduction

ORAFOL offers a wide range of self-adhesive digital printing materials for many different applications. They come with a well-matched set of laminating films. To ensure that the films display the specified properties, it is important to follow the instructions for preparation and application which can be found on www.orafol.com. If you want to apply an ORAFOL material on a car, please also see our practical information for self-adhesive films for application on cars (can be downloaded also on www.orafol.com). ORAFOL recommends to use only material with the same batch number for one graphical application. In this context ORAFOL ensures that every roll of the same batch number consists of the same material and consequently does not have any splices. When different batch numbers are used the technician should conduct tests to find out possible differences in using the films and in the quality of the graphical application.

Storage and Processing Conditions

The self-adhesive products which ORAFOL supplies in rolls should at all times be stored either suspended (with end caps) or standing on end on the roll blocks, and never lying flat (without end caps). For storage and processing, they should be kept in a cool dry place, protected from daylight. Relative air humidity between 50% and 60% and a temperature between +18° C and +22° C should be ensured. Direct sunlight, storage beside radiators etc. should by all means be avoided. Please observe the shelf life instructions contained in the technical data sheet accompanying each film.

Instructions for Printing

The digital printing materials should generally be handled with a high degree of care. Cotton gloves should be used to prevent damage to the surface or soiling. Check the surface quality prior to printing or application. Also check the print file with proofing. The ORACAL® / ORAJET® digital printing media require (due to their different qualities like the thickness of the adhesive layer) different parameter settings of the printer and the selecting software (RIP). Make sure you take the relevant amount of ink and specific colour definitions into account. In addition, check the specifications of the digital printing materials and the inks for their respective applications (indoor / outdoor) and durability, and match them accordingly.

Drying up

Freshly printed films should be spread out and left to dry after printing, to allow the residual solvent to evaporate. If freshly printed vinyls are plotted in the printed areas, the vinyl might shrink. Depending on the ink used, laminating too early may affect the functionality of the film (adhesive power, service life) by preventing residual solvents to evaporate. Printed and non-sufficiently dried films shrink after printing, during the drying process.

If the drying process of the vinyls takes place after application of the substrate, the film may shrink and come off at the edges, from corrugations and rivets. Following these processing and handling instructions, we recommend to spread out and dry the film for at least 72 hours (lying flat or hanging).

Lamination

Lamination of inkjet prints is recommended to ensure longer lives at optimum quality (gloss, colour depth, mechanical damage). ORAGUARD® laminating films enhance the colour effect for the desired appearance of the surface (glossy, matt, semi-gloss), provide excellent protection against the UV-rays of the sun destroying the colour pigments, and against humidity and abrasion. Soiling can easily be removed by using common cleaning agents. We recommend only using films of the same manufacture and type (e.g. monomeric PVC film on monomeric PVC film, and polymeric PVC film on polymeric PVC film) as their raw materials are accurately matched with each other. Lamination has to be done stress free to prevent a deformation of the film compound. For the same reason we recommend to ensure that the temperature of the compactor is not higher than +30° C. Furthermore, we refer to our list of recommendations for complementary application of the printing materials in inkjet and thermotransfer printing, and to the specific laminating films provided for their surface protection. For product information about ORAGUARD® laminates, please see www.orafol.com.

Application

The application is described in the practical information for plotter films. For application onto cars, please see in addition the practical information on how to apply self-adhesive films on cars. For application onto car windows, the remarks in the practical information for self-adhesive films for application onto cars are to be followed.

Removability

Please see the practical information for plotter films.

General Information

ORAFOL provides information on ICC profiles for various printers. Please go to www.orafol.com. The information in here is based on our knowledge and experience. We cannot cover all variations on application methods. Specialised or occupational knowledge and competence of a professional sign maker is presupposed. Due to the diversity of potential influencing factors during application and use, we recommend customers who wish to use the films for special applications to make their own tests of our products. No legally binding warranty of certain qualities can be derived from our information.

Digital Printing Materials
Engineered to Perform Better™



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