

Description

This double-sided tape consists of a 12 micron polyester film coated on both sides with an acrylic adhesive. This product is also available with liner on both sides as ORABOND® 4040D

Release Paper

4040: Double-sided siliconised glassine paper on one side (90 g/m², white)

4040D: Double-sided siliconised paper on both sides (white, 135 g/m² and 98 g/m² respectively)

Adhesive

Polyacrylate (permanent, pH neutral)

Area of use

Mounting film for adhesion on smooth surfaces in advertising applications requiring permanent adhesion.

Technical Data

Thickness* (without protective paper)	55 micron
Temperature resistance***	Bonded to aluminium, -40° C to +150° C
Adhesion* (FINAT TM 1, on stainless steel)	11 N/25 mm after 24 hours
Shelf life**	2 years
Application temperature	> +8° C

* average ** in original packaging, at 20° C and 50% relative humidity *** normal climate of Central Europe

Note

Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any other contamination that could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry and completely cure for at least three weeks. The compatibility of selected lacquers and paints should be tested by the user prior to application of the material. Furthermore, the application information published by ORAFOL must be considered. Batches can be traced according to ISO 9001, based on the roll number.

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